

Ministat® 125

Ministat® 125 cooling a 5-litres glass vacuum insulated reactor to T_{min}

Requirement

This Case Study demonstrates the minimum achievable process temperature when a Ministat 125 is connected to an Asahi 5-liter reactor.

Method

The 5-litres Asahi glass vacuum insulated reactor was connected to Ministat® 125 using 1-meter metal insulated hoses. The thermofluid used in the system was "M60.115/200.05". "Process" control was carried out via a Pt100 sensor located in the "process" mass. Stirrer speed was set to 150 rpm.

Setup details

Temperature range:	-25°C...+150°C
Cooling power:	0.30 kW @ +20°C 0.21 kW @ 0°C 0.05 kW @ -20°C
Heating power:	1.0 kW
Hoses:	2*1 m metal insulated
HTF:	M60.115/200.05
Reactor:	5-litres glass triple wall, vacuum insulated
Reactor content:	4 l M60.115/200.05
Stirrer speed:	150 rpm
Control:	process
Amb. temperature:	+25°C



Results

Lowest achievable temperature (T_{min}):

Once stable at +20°C under the "Process" control, a set point of -40°C is entered. The graphic shows that the minimum process temperature was -14.9°C.

