



Ministat[®] 240

Ministat[®] 240 cooling a 5-litres glass vacuum insulated reactor to T_{min}

Requirement

This Case Study demonstrates the minimum achievable process temperature when a Ministat 240 is connected with a 5-litres Asahi glass vacuum insulated reactor.

Method

The 5-litres Asahi glass vacuum insulated reactor was connected to Ministat[®] 240 using 1-meter metal insulated hoses. The thermofluid used in the system was "M60.115/200.05". "Process" control was carried out via a Pt100 sensor located in the "process" mass. Stirrer speed was set to 150 rpm.

Setup details

- Temperature range: -45°C...+200°C
- Cooling power: 0.60 kW @ +20°C
- 0.55 kW @ 0°C
- 0.35 kW @ -20°C
- Heating power: 2.0 kW
- Hoses: 2*1 m metal insulated
- HTF: M60.115/200.05
- Reactor: Asahi 5-litres glass vacuum insulated
- Reactor content: 4 l M60.115/200.05
- Stirrer speed: 150 rpm
- Control: process
- Amb. temperature: +25°C

Results

Lowest achievable temperature (T_{min}):

Once stable at +20°C under the "Process" control, a set point of -40°C is entered. The graphic shows that the lowest temperature achieved in a 1-liter Chemglass jacketed reactor was -29.6°C.

